

PLM-CoT400

PLM-CoT400 is a material with exceptional wear properties in metal-metal contact scenarios at high temperatures. Its chemical composition corresponds to UNS R30400 for use in additive manufacturing processes. Vacuum Induction Melting - Inert Gas Atomization process is used at INDO-MIM for manufacturing of powder. Our unique ASB technique improves powder sphericity, which enhances flowability in achieving consistent density and uniform build rates.

Particle Size Distribution

| Light scattering (ASTM B822 / ISO 13320-1) | | | | |
|---|------------|----------|----------|----------|
| Application | Size Range | D10% | D50% | D90% |
| MIM | <22µm | 5.0 max | 12.0 max | 22.0 max |
| BJ | <25µm | 5.5 max | 13.5 max | 25.0 max |
| LPBF | 15 – 53µm | 24.0 max | 36.0 max | 54.0 max |

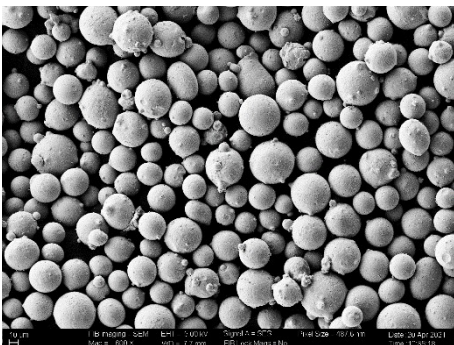
Physical Properties

| Property | g/cc | Test Method |
|--------------|----------|-------------|
| Tap Density | 4.50 min | ASTM B527 |
| True Density | 7.60 min | ASTM B923 |

Chemical Composition (weight %)

| Element | Range (%) |
|-------------|-------------|
| Carbon | 0.05 Max |
| Silicon | 2.30-2.80 |
| Manganese | 0.30 Max |
| Phosphorous | 0.035 Max |
| Sulphur | 0.035 Max |
| Chromium | 7.00-8.50 |
| Molybdenum | 27.00-30.00 |
| Nickel | 1.00 Max |
| Iron | 0.50 Max |
| Others | 1.00 Max |
| Cobalt | Balance |

Morphology



Customization on chemical composition & particle size can be made.

Packing with 10 / 50 / 100 kg containers & custom packing is possible.