

**INDO-MIM PVT LTD.**

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# PLM-4140

PLM-4140 is low alloy steel known for its toughness, high fatigue, and torsional strength. Its chemical composition corresponds to UNS G41400 for use in additive manufacturing processes. Vacuum Induction Melting - Inert Gas Atomization process is used at INDO-MIM for manufacturing of powder. Our unique ASB technique improves powder sphericity, which enhances flowability in achieving consistent density and uniform build rates.

## Particle Size Distribution

Light scattering ( ASTM B822 / ISO 13320-1)				
Application	Size Range	D10%	D50%	D90%
MIM	<22µm	5.0 max	12.0 max	22.0 max
BJ	<25µm	5.5 max	13.5 max	25.0 max
LPBF	15 – 53µm	24.0 max	36.0 max	54.0 max

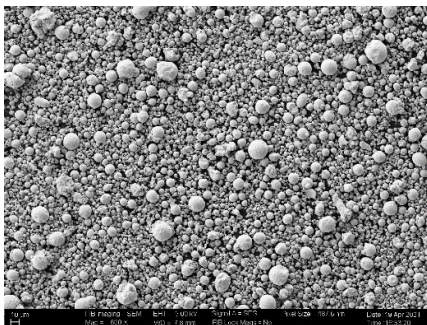
## Physical Properties

Property	g/cc	Test Method
Tap Density	4.50 min	ASTM B527
True Density	7.60 min	ASTM B923

## Chemical Composition (weight %)

Element	Range (%)
Carbon	0.38 – 0.43
Silicon	0.15 – 0.30
Manganese	0.75 – 1.00
Phosphorous	0.035 max
Sulphur	0.040 max
Chromium	0.8 – 1.10
Molybdenum	0.15 – 0.25
Others	0.30 max
Iron	Balance

## Morphology



**Customization** on chemical composition & particle size can be made.

**Packing** with 10 / 50 / 100 kg containers & custom packing is possible.

MIM: Metal Injection Molding | BJ: Binder Jetting | LPBF: Laser Powder Bed Fusion

\*Specification is only for illustrative purposes, and it varies with specific application requirements